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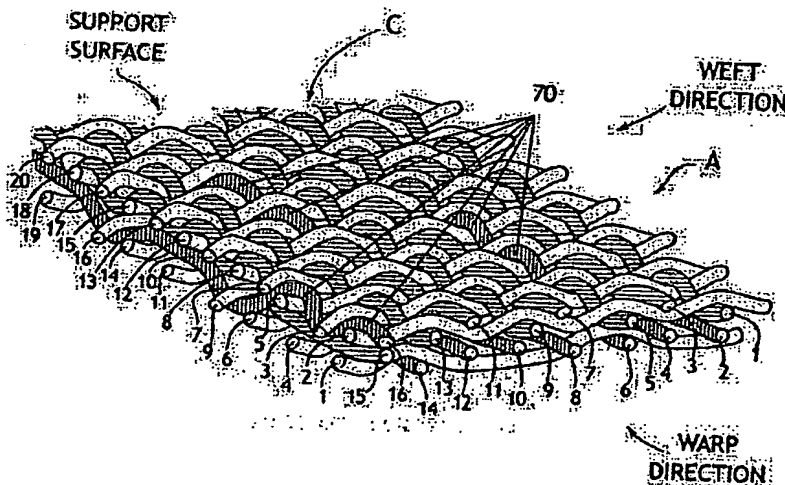
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(54) Title: **WARP BOUND COMPOSITE PAPERMAKING FABRIC**



(57) Abstract: A composite papermaking fabric comprising an upper support fabric and a lower contact fabric. The upper fabric is formed of warp yams, fabric born warp yams and weft yams interwoven to provide the upper fabric with a support surface forming a one up, one down weave. The lower fabric is formed of the fabric born warp yams interwoven with weft yams in a weave pattern which provides a weft yam dominated contact surface. Each of the fabric born warp yams also weaves over at least one of the upper fabric weft yams during each repeat of the weave pattern forming binding points which bind the upper and lower fabrics together.

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